

XL5+

Power Bender Option Packs

Now if you thought that
was impressive

Take a look at these five add-on Option Kits. You can buy them individually or in any combination to make the XL5+ Power Bender even more versatile, and a must for your workshop.

See page xx if you wish to purchase any of the Option Packs individually.



180° to 60°
max bend
angle



Code MC732X

**Complete XL5+ Power Bender Set with all
Option Packs (1, 2, 3, 4 and 5)**

W 110 x D 430 x H 360 x 720mm Handle Length (in Upright Position)

OPTION 1 PEDESTAL



A strong and stable platform that bolts to a solid floor for optimum use of the tool compared to bench mounting. Allows all round accessibility. Supplied with two hooks on bins to keep essential components close at hand.

OPTION 3 EDGE BENDING



This simple but effective special bending pillar allows gradual and sharp angles in flat bar to be bent on edge. This is such a useful feature when making frames and components out of flat bar.

Flat bar on edge

— 25 x 3 up to 25 x 5

OPTION 2a EMBOSsing

Embossing provides a patterned decorative edge to your steel bars and tube. This is carried out cold using a pair of forge blocks (provided) which give you the option of producing “scalloped” or “nicks” embossed patterns



□ Max 25 x 25 x 1.5
(scallop only)

◇ Max 25 x 25 x 1.5
(nicks only)

◆ Max 25 x 25 (nicks only)

Flat bar on edge

— Max 70 x 5 (nicks)
or 70 x 3 (scallops)

OPTION 4 TUBE/ROD ROLLING

This add-on kit provides five sets of rollers and a special winding handle to allow you to roll arcs, curves and rollers in round tube and rod. The five sets enable you to work with tube and rod covering the following sizes: 13, 16, 20, 22 and an impressive 25mm.



● Min 10 – Max 20
(1.6 wall thickness)

○ Min 12 – Max 25

OPTION 2b END FORGING

Using the forge blocks provided in this kit you can produce decorative crimped fish tailed ends to your flat, square and round bars. However, this function requires the ends of the bars to be pre-heated and tapered. A large and small crimp pattern is provided for larger and smaller bars.



● Max 12
(small pattern) or

◆ Max 16
(large pattern)

Flat Bar

— Max 25 (small pattern) or
Max 40 (large pattern)

OPTION 5 MICRO BENDING KIT

A clever little extra kit that allows you to form tight bends. It is really handy for producing decorative collars around joints and scrollwork using special profile material.



Flat Bar

— Max 16 x 3

Joint Strap Material

— Max 18 x 5

— Max 18 x 5